

CSIR – Central Scientific Instruments Organisation

No. CSIO23062025MLP201612/2025-26

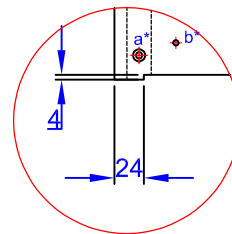
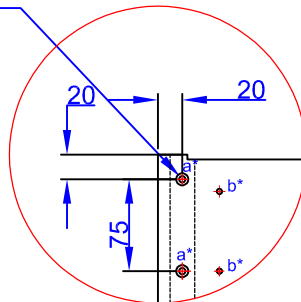
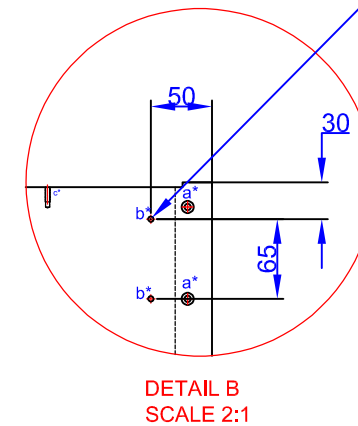
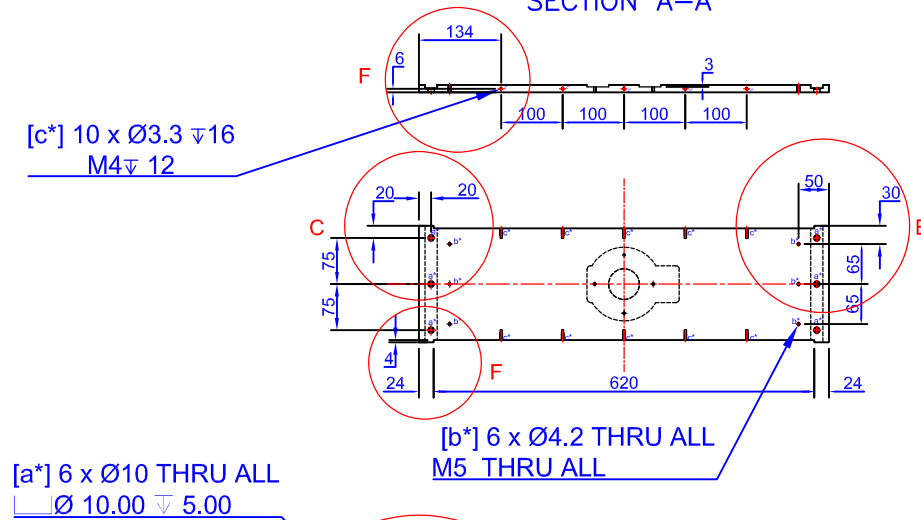
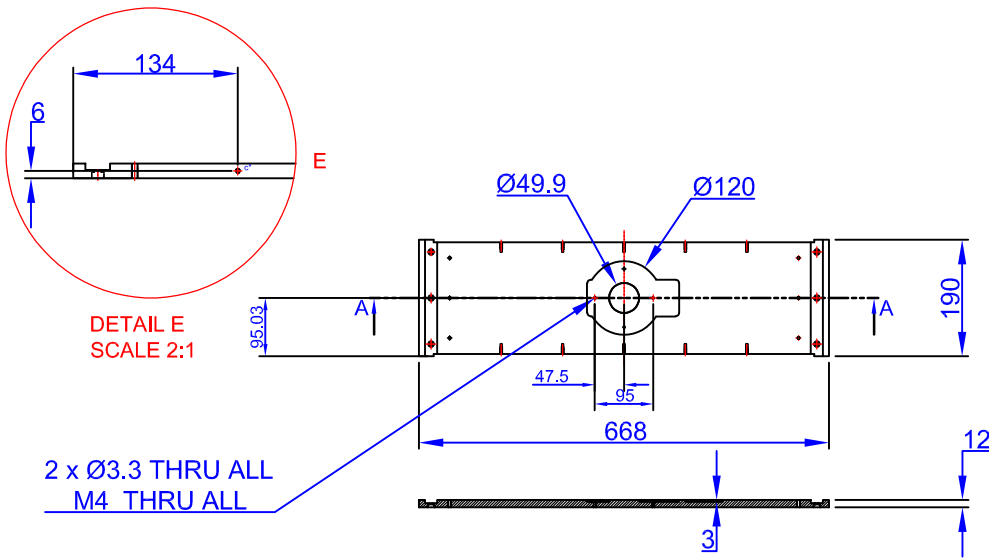
Dated : 24.06.2025

Sub: Fabrication of Aluminium Alloy parts for Light Intensity Measurement JIG as per attached drawing.

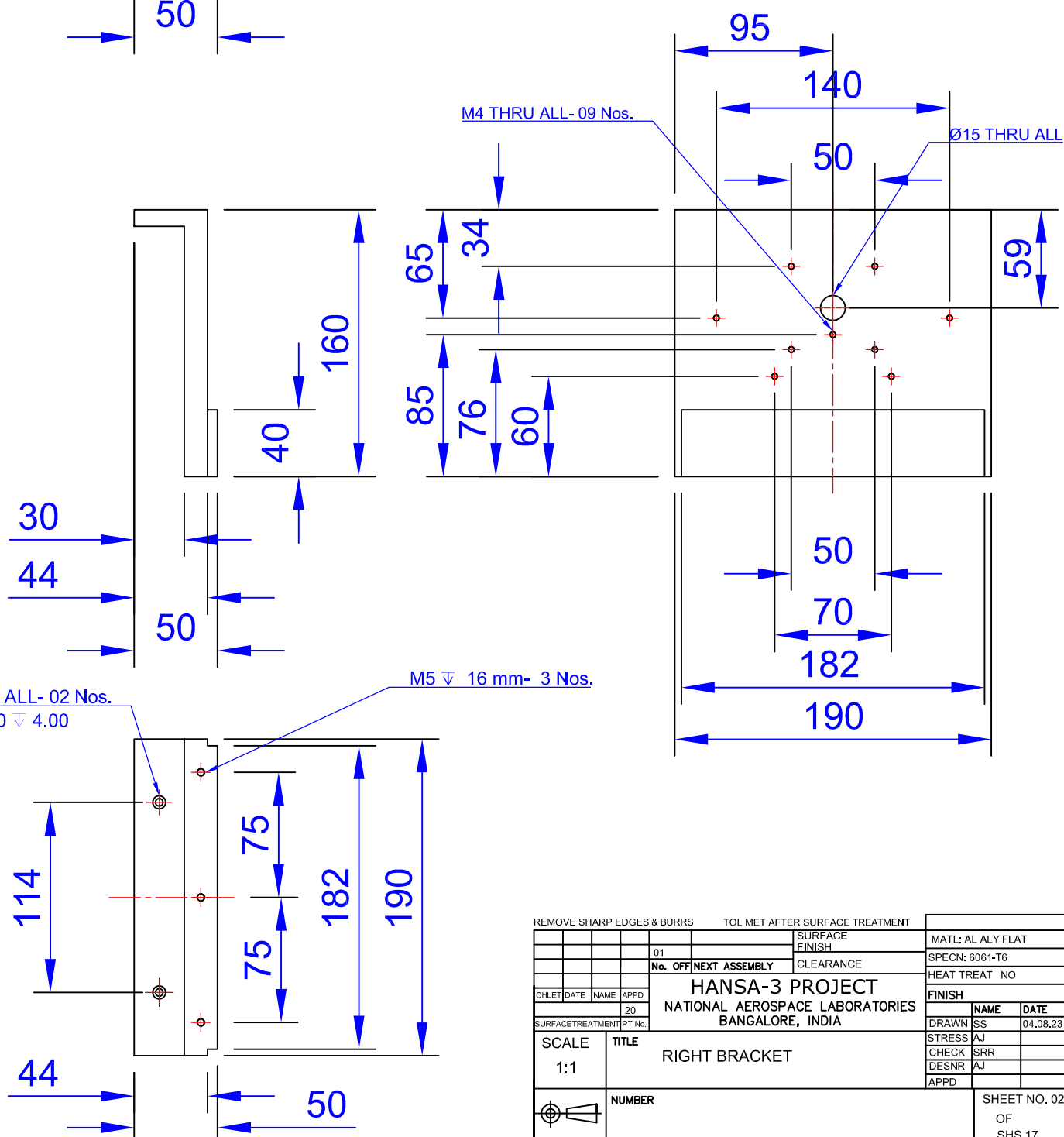
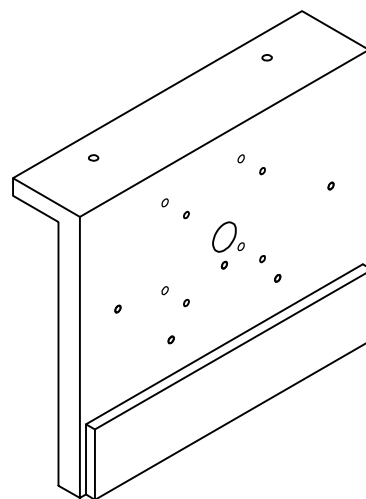
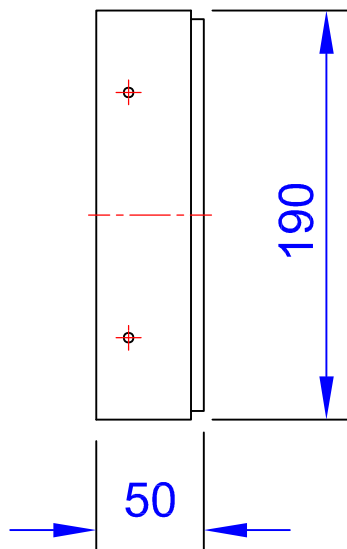
CSIO intends to get it fabricate Al. Alloy parts of Light Intensity Measurement Jig as per attached drawings. The Interested firms, who have Mechanical fabrication facility can give the quotation through email to the undersigned (srr@csio.res.in) on or before 27.06.2025, 2 PM. The Al. Alloy material is to be arranged by the firm.


Other Terms & Conditions:

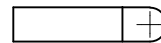
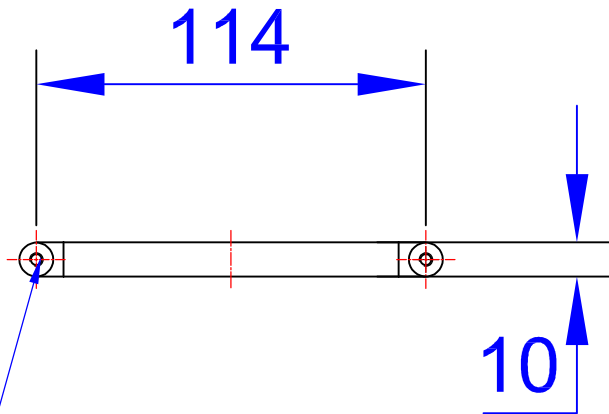
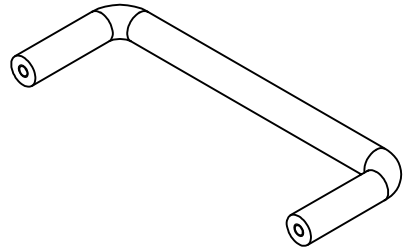
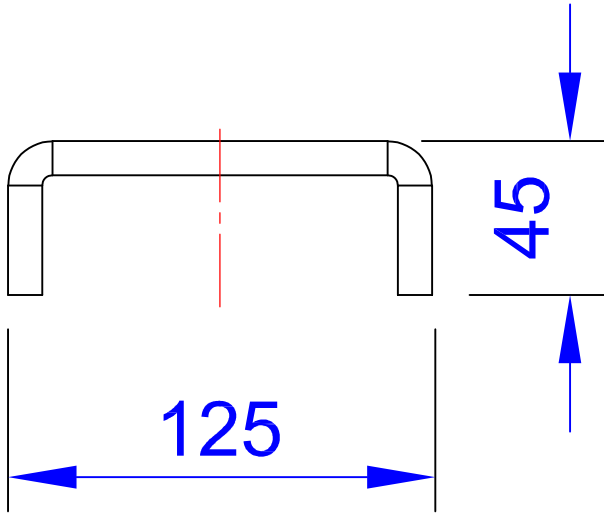
- Delivery of the items at CSIR- CSIO Chandigarh.
- Payment Terms: Within 30 days after submitting bill.




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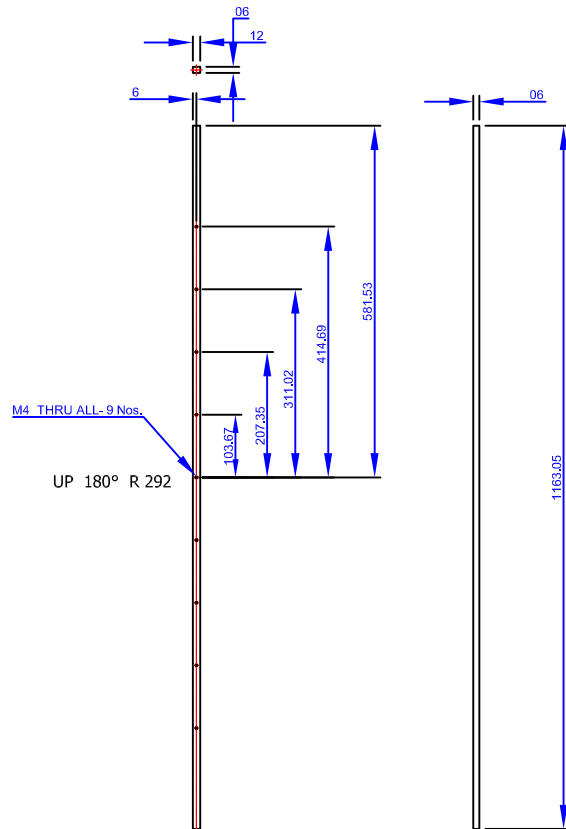


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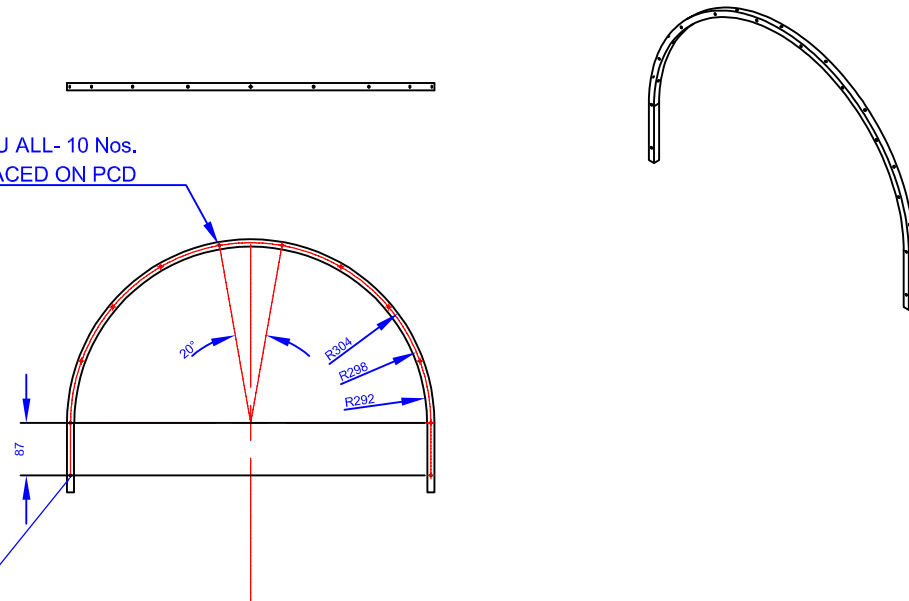
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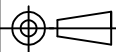
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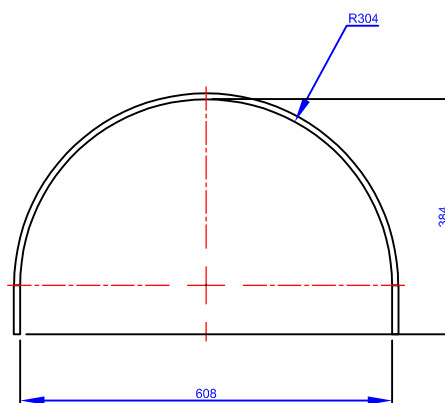
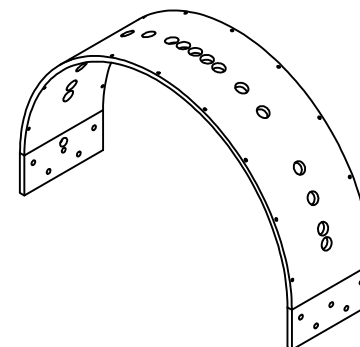
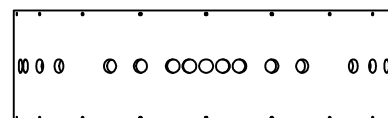


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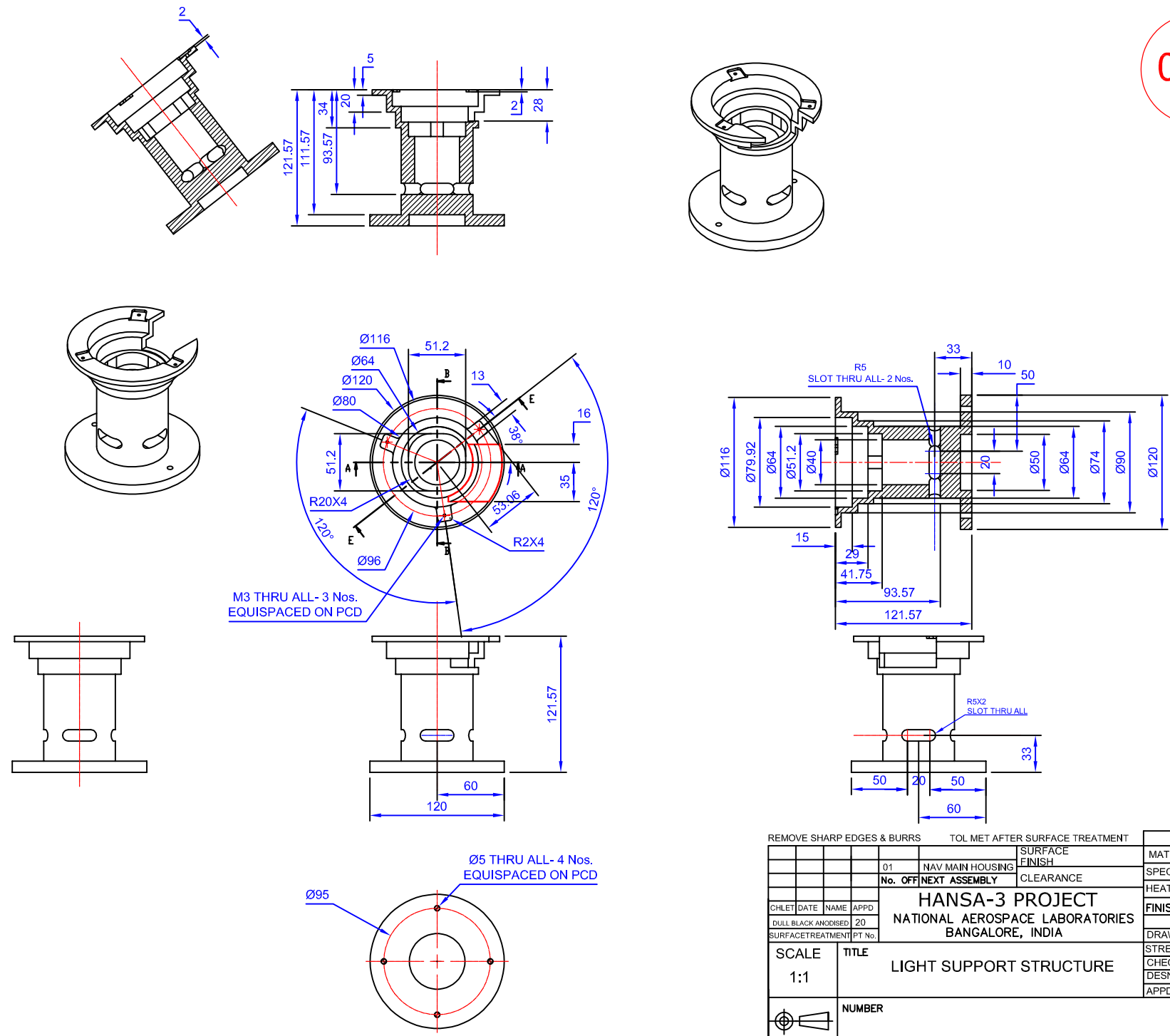
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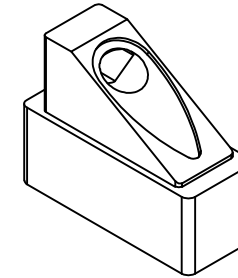
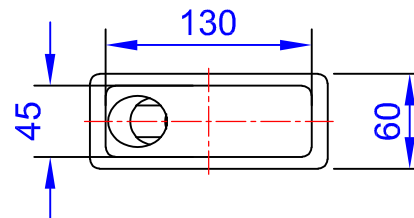
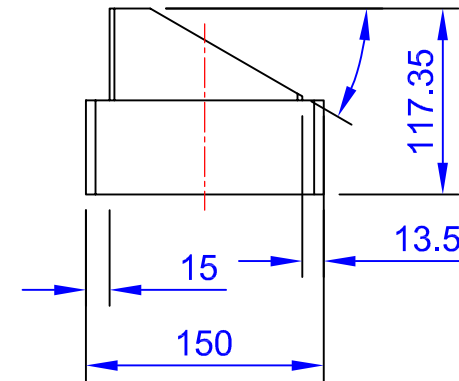
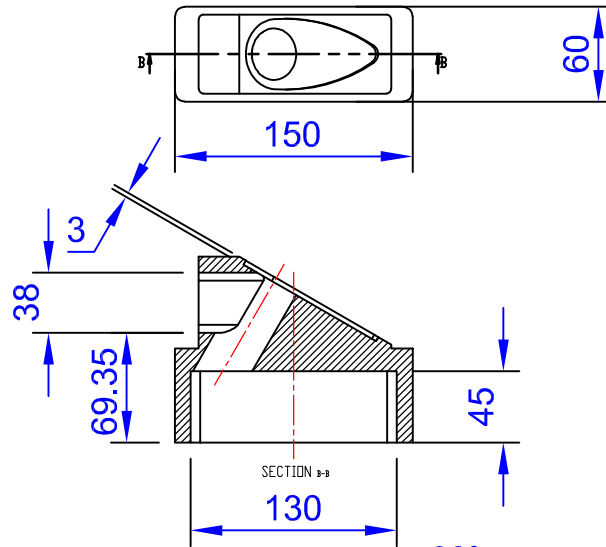
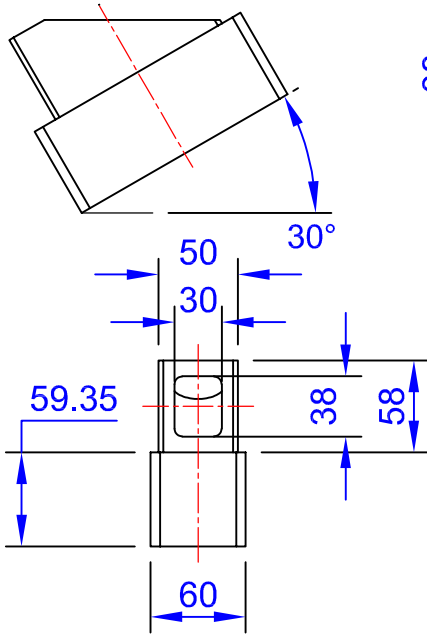
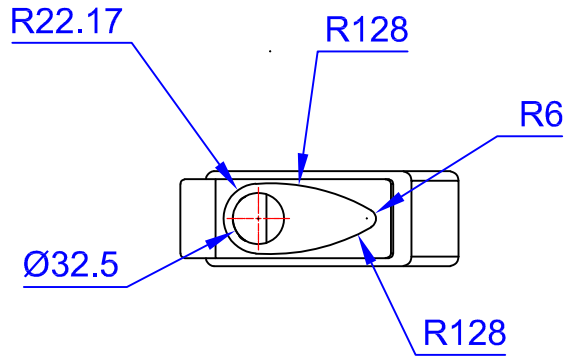
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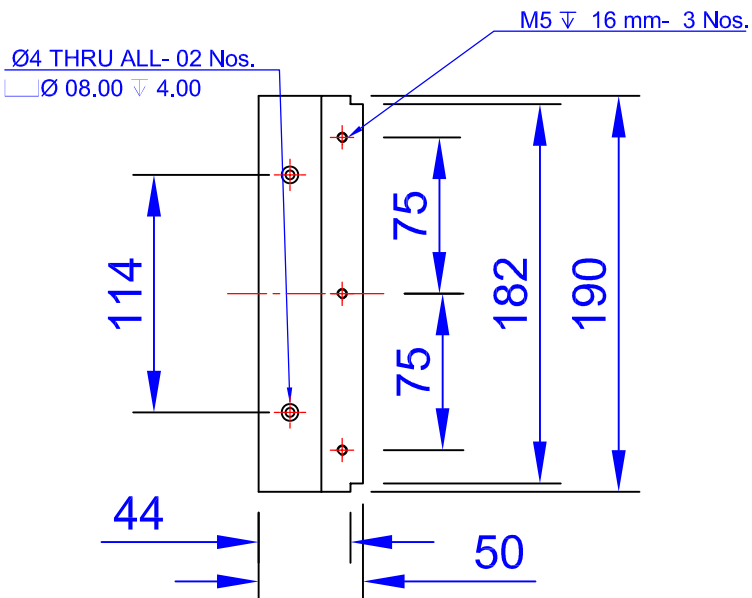
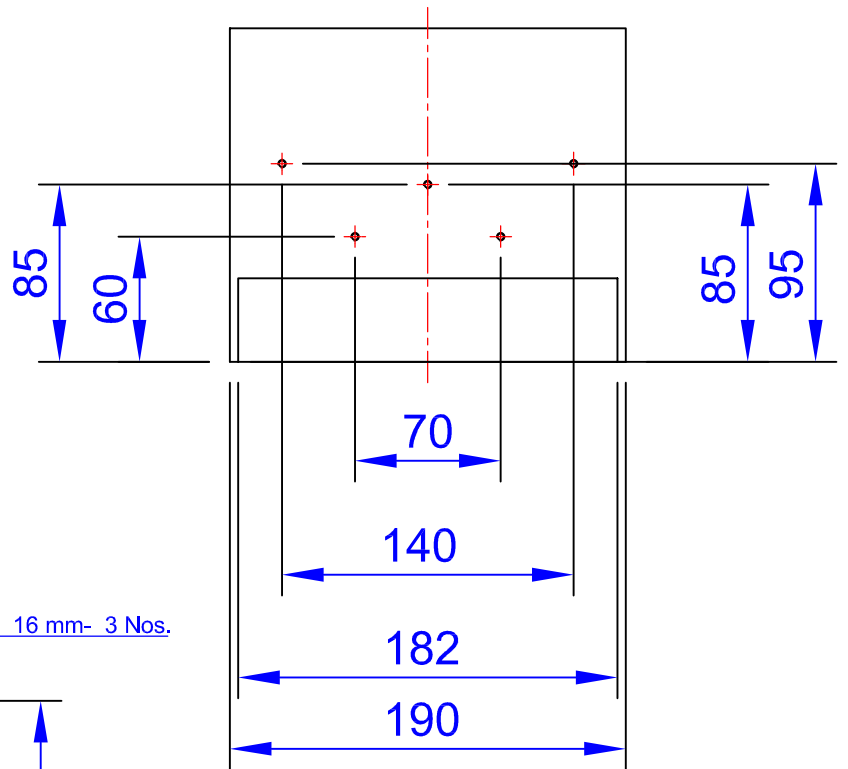
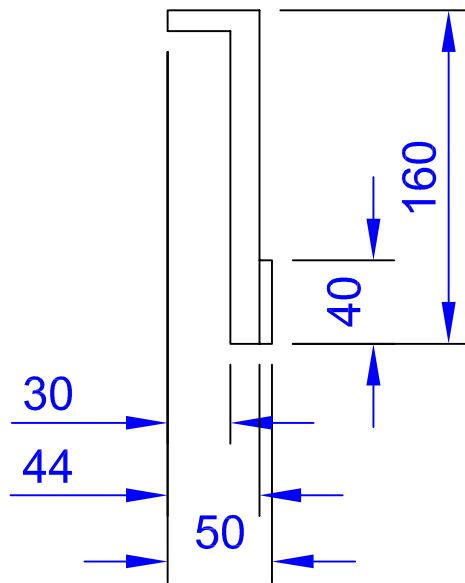
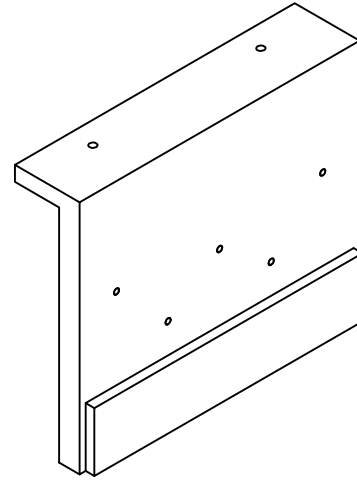
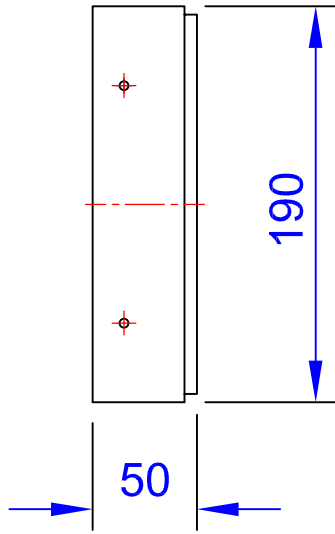



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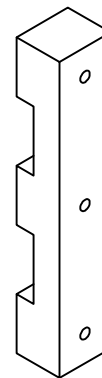
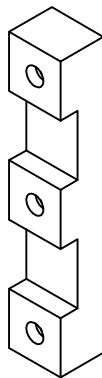
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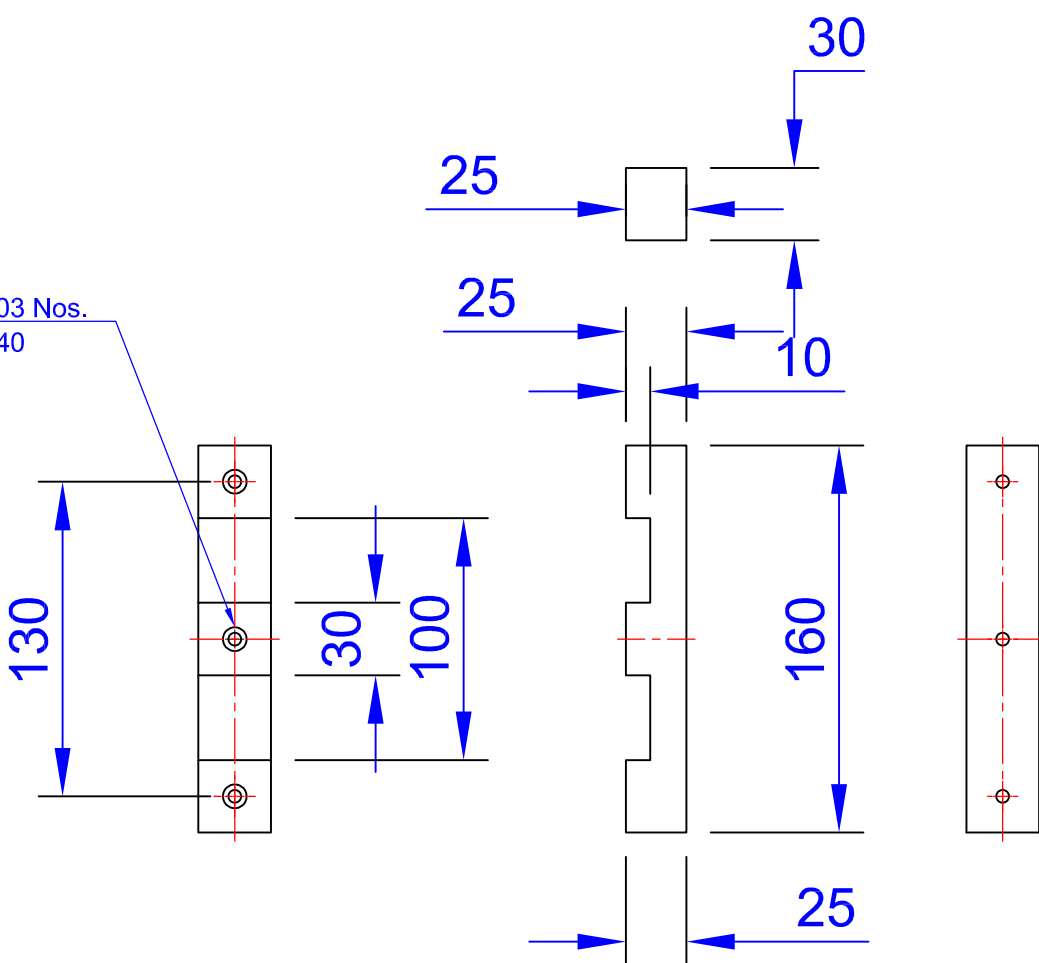
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BANGALORE, INDIA												
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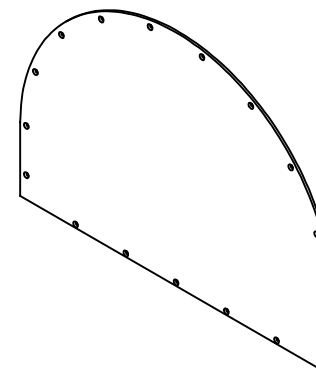
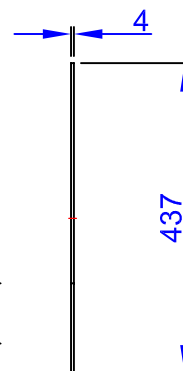
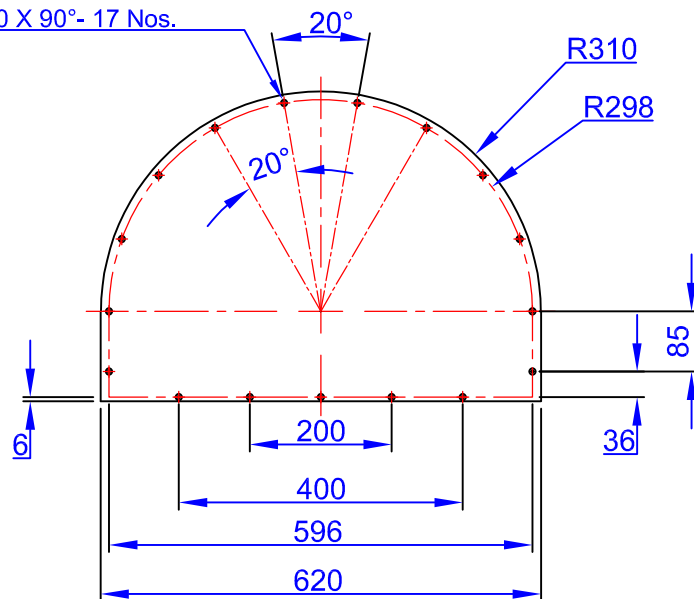


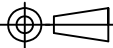
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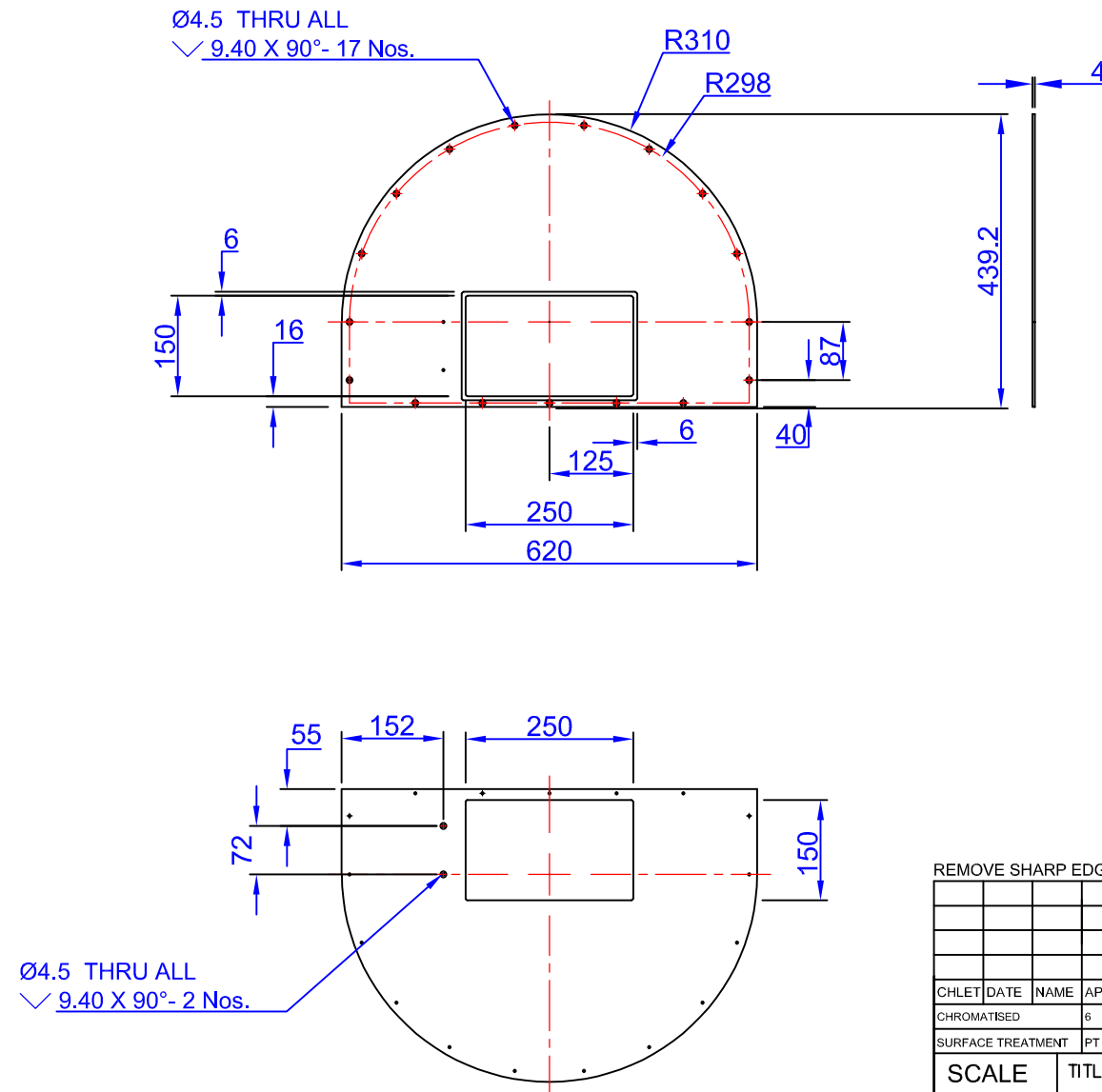


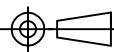
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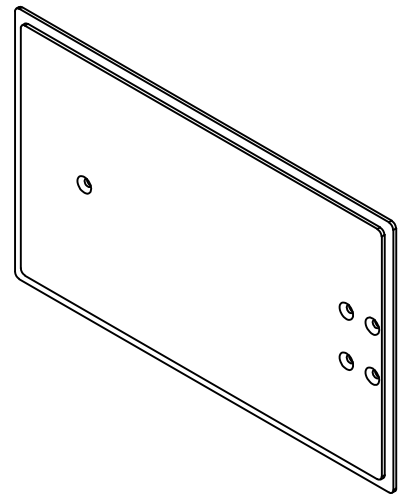
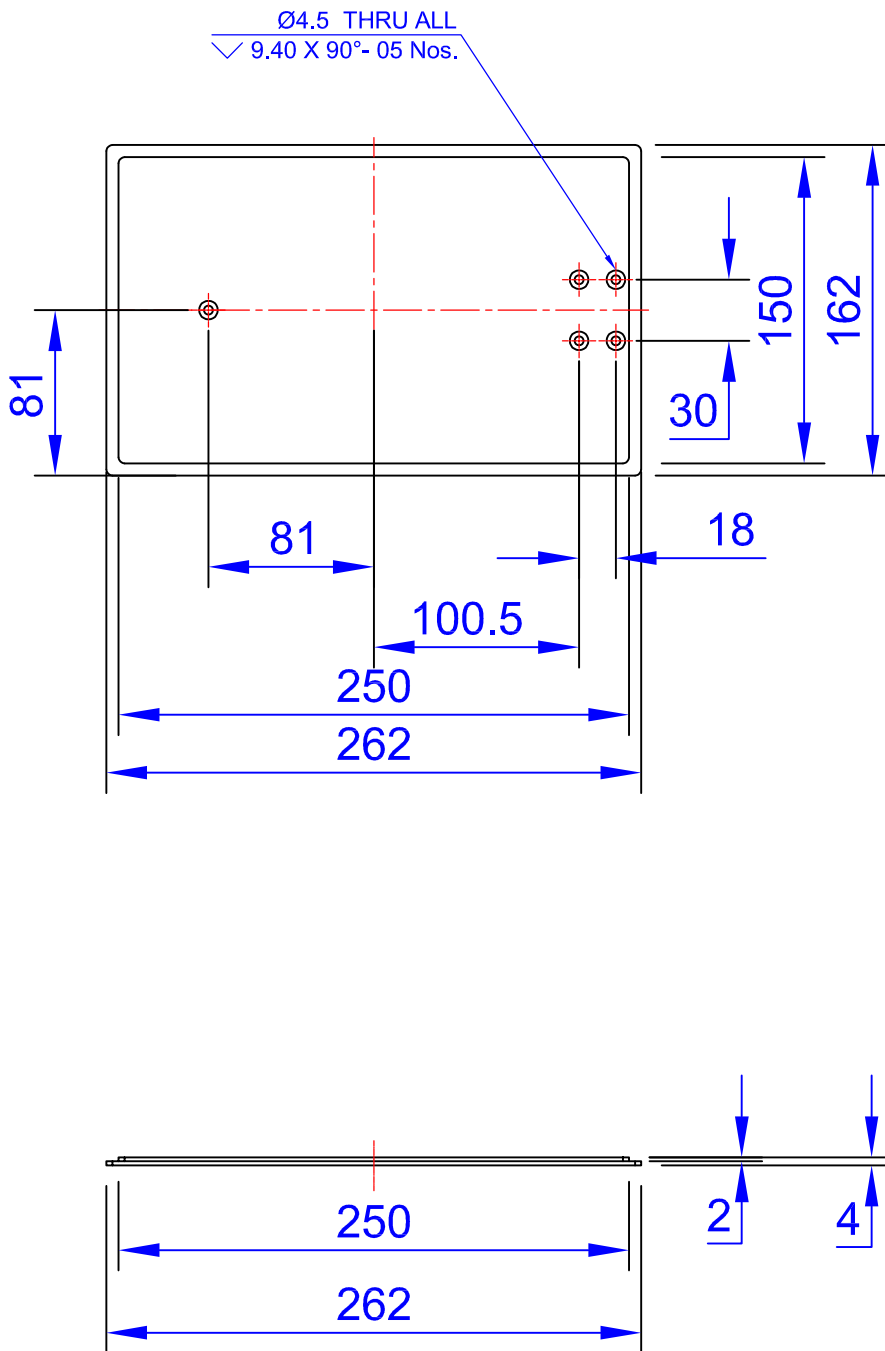
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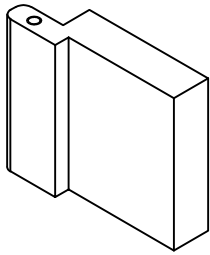
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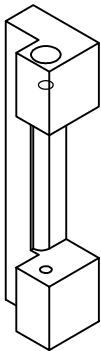
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REMOVE SHARP EDGES & BURRS				TOL MET AFTER SURFACE TREATMENT			
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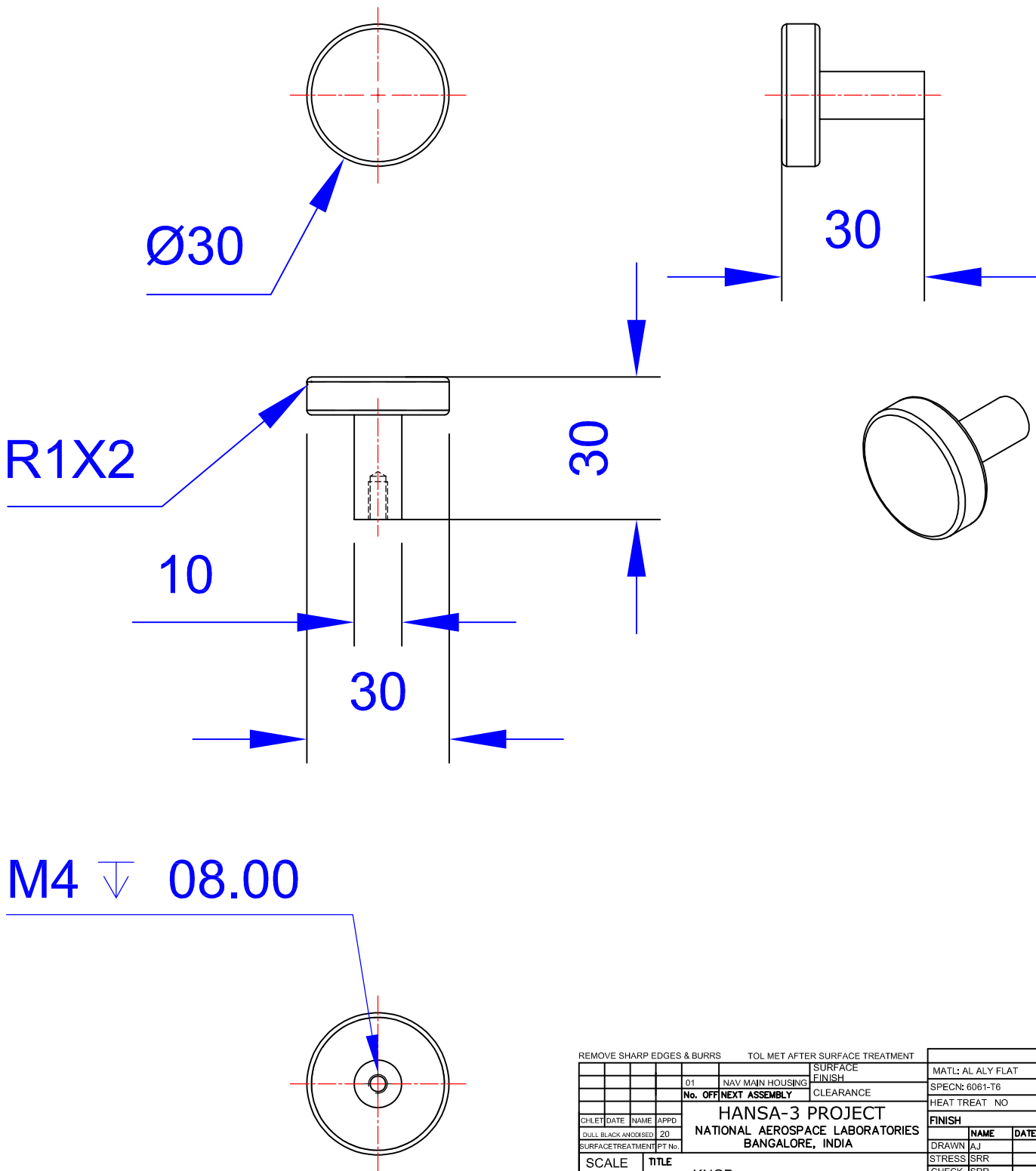


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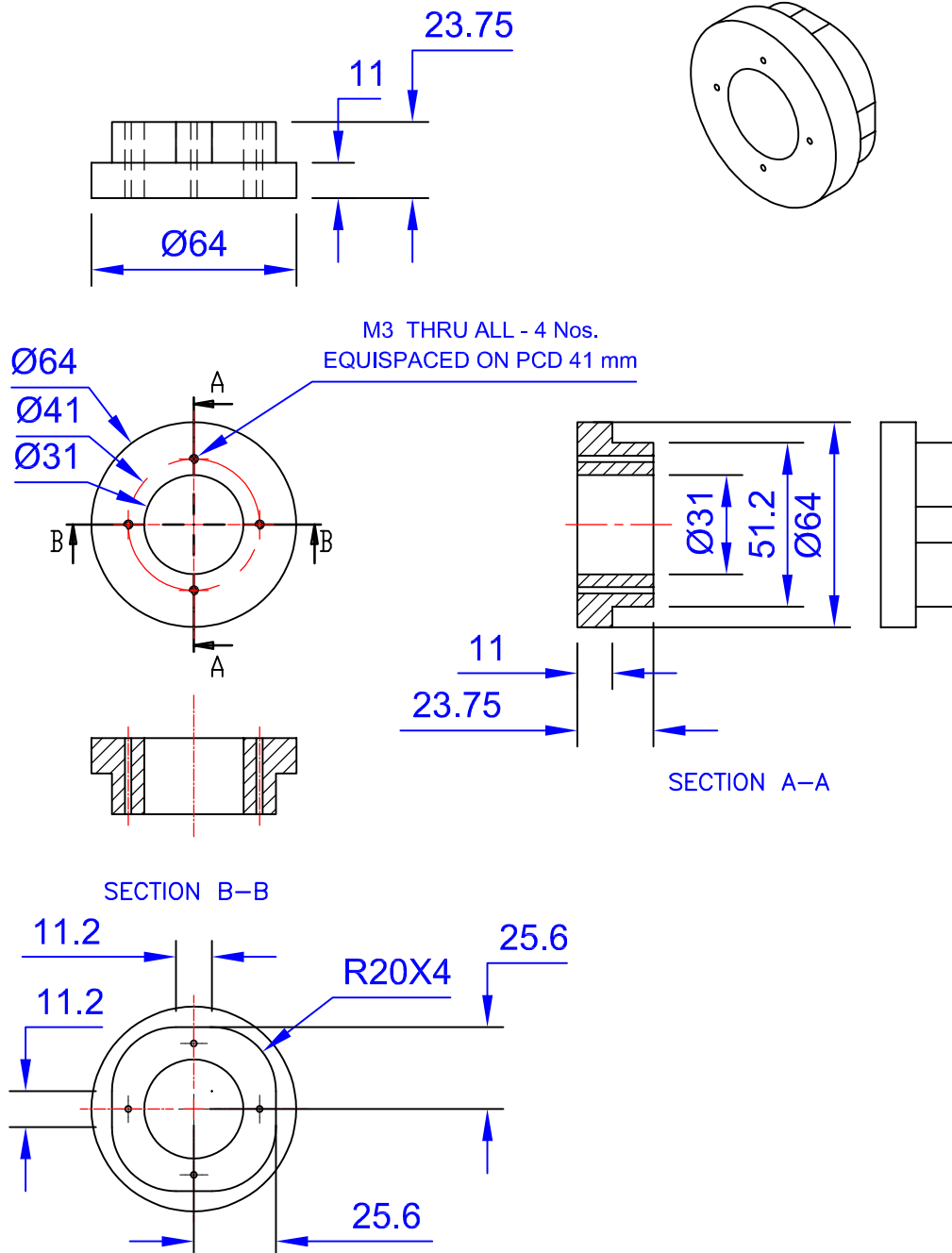


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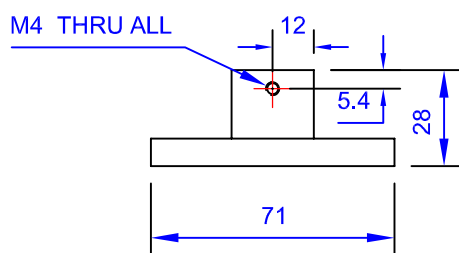
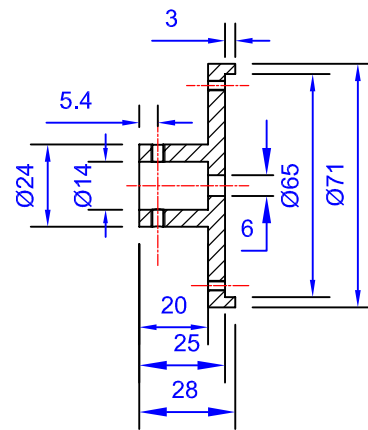
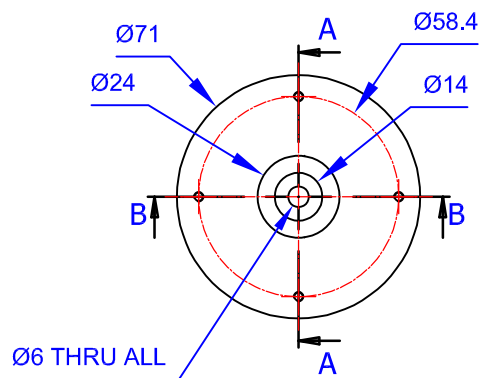
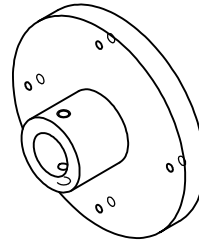
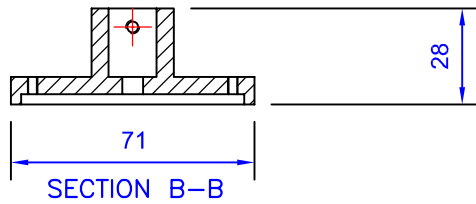
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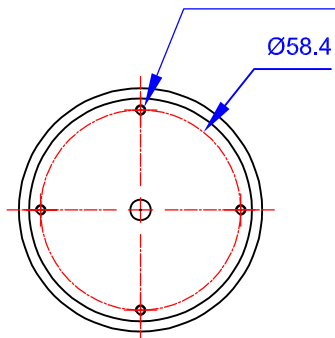
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HANS-3 PROJECT NATIONAL AEROSPACE LABORATORIES BANGALORE, INDIA								MATL: AL ALY FLAT			
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								HEAT TREAT NO			
								FINISH			
CHLET		DATE		NAME		APPD		NAME			
DULL BLACK ANODISED		20						DATE			
SURFACE TREATMENT				PT No.				DRAWN			
SCALE		TITLE		KNOB						AJ	
1:1										STRESS	
										SRR	
										CHECK	
										SRR	
										DESNR	
										AJ	
										APPD	




REMOVE SHARP EDGES & BURRS				TOL MET AFTER SURFACE TREATMENT			
				SURFACE FINISH		MATERIAL	
				01 NAV MAIN HOUSING		MATL: AL ALY FLAT	
				No. OFF NEXT ASSEMBLY		CLEARANCE	
						SPECN: 6061-T6	
						HEAT TREAT NO	
						FINISH	
						NAME DATE	
						DRAWN AJ	
						STRESS AJ	
						CHECK SRR	
						DESNR AJ	
						APPD NAL	
						SHEET NO. 15	
						OF	
						SHS 16	




M3 THRU ALL - 4 Nos.
EQUISPACED ON PCD Ø58.4



REMOVE SHARP EDGES & BURRS				TOL MET AFTER SURFACE TREATMENT													
						SURFACE FINISH		MATL: AL ALY FLAT									
				01	NAV MAIN HOUSING				SPECN: 6061-T6								
				No. OFF		NEXT ASSEMBLY		CLEARANCE		HEAT TREAT NO							
HANSA-3 PROJECT NATIONAL AEROSPACE LABORATORIES BANGALORE, INDIA								FINISH									
								CHILET		DATE	NAME	APPD	NAME		DATE		
								DULL BLACK ANODISED		20				DRAWN		AJ	
								SURFACE TREATMENT		PT No.				STRESS		SRR	
SCALE 1:1				TITLE ACL MOUNTING DISC				CHECK		SRR							
								DESNR		AJ							
								APPD		NAL							
				NUMBER				SHEET NO. 15 OF SHS 16									



REMOVE SHARP EDGES & BURRS				TOL MET AFTER SURFACE TREATMENT													
				.01	NAV MAIN HOUSING		SURFACE FINISH		MATL: AL ALY FLAT								
				No. OFF		NEXT ASSEMBLY		CLEARANCE		SPECN: 6061-T6							
HANSA-3 PROJECT NATIONAL AEROSPACE LABORATORIES BANGALORE, INDIA								HEAT TREAT NO									
								FINISH									
								NAME		DATE							
								DRAWN		AJ							
SCALE 1:1		TITLE		ACL ROTATING ROD													
													STRESS		SRR		
													CHECK		SRR		
													DESNR		AJ		
		NUMBER		APPD							NAL						
				SHEET NO. 15 OF SHS 16													