

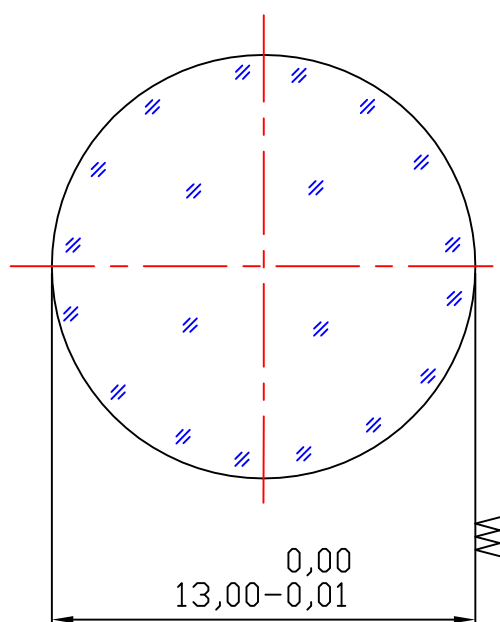
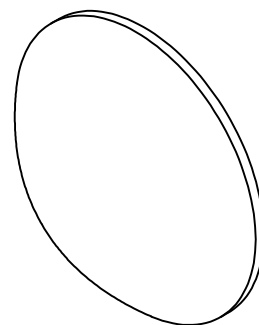
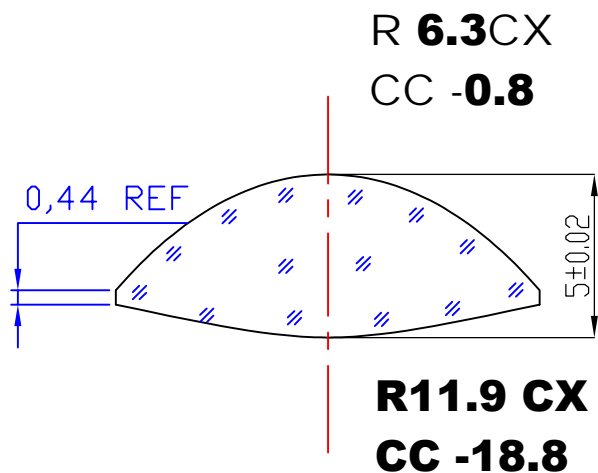
CSIR – Central Scientific Instruments Organisation
Sector 30C, Chandigarh 160 030

24.07.2025

Reference Number: CSIO17072025GAP044016/2025-26

Kindly provide your best quote for the fabrication of lens (two quantities) without coating as per the drawing attached in the name of **The Director, CSIR-CSIO, Sec-30C, Chandigarh** by email to sanjit.debnath@csio.res.in or post/drop sealed quote at office address latest by **July 28th, 2024**. Terms and condition as per CSIR-CSIO rules.

REV	CHANGE MADE	DATE	BY	APPD	GEN TOL IS: 2102(Part-1)-1980						
					ABOVE	0.5	3	6	30	120	315
					UP TO	3	6	30	120	315	1000
					TOL ±	0.05	0.05	0.1	0.15	0.2	0.3




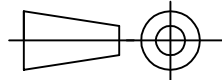
TOLERANCES

- 1 UNCEMENTED SURFACES ONE FRINGE FROM TEST PLATE.
- 2 SPHERICITY ERROR PERMISSIBLE ONE FRINGE.
- 3 COSMETIC DEFECTS 60/40
- 4 ALL DIMENSIONS IN mm.
- 5 OPTICAL COATINGS CONFORM TO MIL-C-14806A (ANTI-REFLECTION)& MIL-C-48497 (MILITARY COATING)

MATERIAL CONFORMANCE,

MIL-G-174-B
MIL-O-13830 A
MIL-I-45208



REMOVE SHARP EDGES & BURRS				TOL MET AFTER SURFACE TREATMENT					
PT NO.		NO. OFF: 1			OPTICAL DEVICES AND		DRN		
MATL: SCHOTT BK7 OR CDGM H-K9L					SYSTEMS		CHD		
					CSIR-CSIO CHANDIGARH		PASD		
							APPD		
SIZE:				LENS 2				SCALE	
SURFACE TREATMENT								1:1	
REF:									